

GUANGZHOU APRO BUILDING MATERIAL CO., LTD

TEST REPORT

SCOPE OF WORK

WINDOWS AND DOORS

REPORT NUMBER

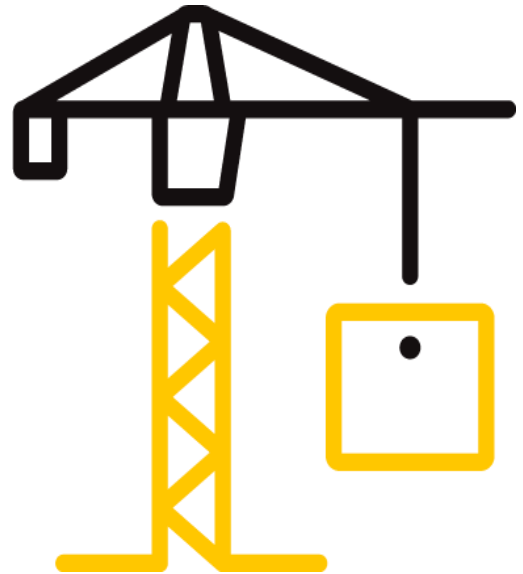
230616166GZC-001

ISSUE DATE

2023/8/21

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Intertek Testing Services Shenzhen Ltd. Guangzhou Branch

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Test Report

Issue Date: 2023/8/21

Intertek Report No. : 230616166GZC-001

Applicant:	GUANGZHOU APRO BUILDING MATERIAL CO., LTD
Applicant Address:	NO.9 OF 66 HUA GANG AVENUE HUADU DISTRICT, GUANGZHOU, GUANGDONG, CHINA, 510815.
Attn:	JASON@GZAPRO.COM

Manufacturer:	GUANGZHOU APRO BUILDING MATERIAL CO., LTD
Manufacturer Address:	NO.9 OF 66 HUA GANG AVENUE HUADU DISTRICT, GUANGZHOU, GUANGDONG, CHINA, 510815.
Attn:	JASON@GZAPRO.COM

Primary designator:	Class CW-PG40: Size Tested 2600mm × 2100mm (102.36in. × 82.68in.) - Type FLD
Secondary designator:	Positive Design Pressure = +1920 Pa (+40.10 psf) Negative Design Pressure = -1920 Pa (-40.10 psf) Water penetration resistance test pressure = 290 Pa (6.06 psf)

SUBJECT: Performance testing
< Folding Door >

Dear Sir,

This test report for represents the results of our evaluation of the above referenced product(s) to the requirements contained in the following standards:

TEST METHODS AND STANDARDS
AAMA/WDMA/CSA 101/I.S.2/A440-17 (NAFS 2017 - North American Fenestration Standard / Specification for Windows, Doors and Skylights)

SAMPLE ID	MODEL	SPECIFICATION
S230616166GZU.001	A68T series	2600 mm (Width) × 2100 mm (Height) × 77.3 mm (Thickness)

SAMPLE RECEIVED: 2023/8/2
TESTED FROM: 2023/8/10 TO 2023/8/10

TEST LOCATION: C2-1 Building Heping Fair, Yongning Street, Zengcheng District, Guangzhou, China

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Test Items, Method and Results:

1 Test Samples

Sample was submitted to Intertek directly from the client. Sample was not independently selected for testing. Sample was received at the Evaluation Center on August 2, 2023.

A full scale sample of Folding Door (Model: A68T series) was provided by the manufacturer that was not weathered nor conditioned.

The description of the samples given below has been prepared from information provided by the sponsor of the test. All values quoted are nominal, unless tolerances are given.

Table 1 Product Information

Product Name	A68T series Folding Door
Model	A68T series
Dimension of Door Frame	2600 mm (Width) × 2100 mm (Height) × 77.3 mm (Thickness)
Dimension of Door Leaf	Size: 582.8 mm (Width) × 2004 mm (Height) × 64.4 mm (Thickness) Quantity: 4
Aluminum Profile	Model: KSBG 6801, KSBG 6802, KSBG 6809, KSBG 6810, KSBG 6843, KSBG 6844, KSBG 6803, KSBG 6804, KSBG 6819, KSBG 6820, KSBG 6807, KSBG 6808, KSBG 6805, KSBG 6806 Supplier: Foshan HengJian Aluminium Co., Ltd
Frame Corner Construction Details	Mitre-cut, assembly with corners keys
Reinforcement	Not applicable
Glazing	Dimension: 493 mm (Width) × 1914 mm (Height); Quantity: 4 Structure: 36mm (6mm Low-e+9(argon)+6mmLow-e+9(argon)+6mm Clear) tempered Triple Tempered glass Supplier: JIANGMEN JUNFA SAFETY GLASS CO., LTD
Weather-strip	Not applicable
Thermal Break	Model: TB14.8 Supplier: Foshan LAMPSTONE Plastic Co.,Ltd
Drainage	Sizes: 35 mm (Width) × 5 mm (Height) Quantity: 5
Gasket	Model: EP775H/EP190D/EP1926G/ABE3587/EP0700D-MF/EP005D-MF /ABE597/ABE598 Material: EPDM Supplier: QINGDAO AOBO RUBBER PRODUCTS CO., LTD

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Table 1 Product Information(Cont.)

Hardware	<p>Specified type: Door Hinge A; Model: KS-HY0068AX-63 Specified type: Top Wheel; Model: KS-HL0042SX-63 Specified type: Bottom Wheel; Model: KS-HL0044XX-63 Specified type: Door Handle; Model: KS-XN0003AL-03 Specified type: Door Latch B; Model: KS-CX0081DL-02 Specified type: 5. 14.5mm Transmission Box B; Model: KS-CD0145BX-62 Specified type: 1.5mm S.S Wire; Model: NA Supplier: KSBG</p>
Sealant of Glass	<p>Model: SS550 Material: Silicone sealant Supplier: Guangzhou Baiyun Chemical Industry Co., Ltd</p>
Installation	<p>The rough opening allowed for a 1/4" shim space. The exterior perimeter of the test specimen was sealed with silicone sealant.</p>

The sample ID number was S230616166GZU.001. The drawings of the representative sample were referenced in Appendix A, the test data was referenced in Appendix B and the photo of the representative sample was referenced in Appendix C.

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Test Items, Method and Results:

2 Test Result

Table 2 Test Result

Test Description	Requirements (Class CW-PG40)		Results		Verdict
Air leakage resistance test	Maximum air leakage at +75 Pa	1.5 L/s·m ²	Air leakage at +75 Pa	0.03 L/s·m ²	Pass
	Maximum air leakage at -75 Pa	Report Only	Air leakage at -75 Pa	0.04 L/s·m ²	
Water penetration resistance test	Minimum water pressure	290 Pa	Test Pressure	290 Pa	Pass
			No water penetration occurred at 290Pa by the method of cyclic static air pressure difference during and after test.		
Uniform load deflection test at design pressure	Design Pressure (DP)	1920 Pa	Test Pressure	1920 Pa	Pass
			Maximum deflection at first sash stile	0.9 mm	
			Maximum deflection at second sash stile	3.4 mm	
			Maximum deflection at meeting stile of second sash	3.1 mm	
			Maximum deflection at meeting stile of third sash	3.2 mm	

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Table 2 Test Result(Cont.)

Test Description	Requirements (Class CW-PG40)		Results		Verdict
Uniform load structural test	Structural Test Pressure (STP)	2880 Pa	Test Pressure	2880 Pa	Pass
			After the test loads were released, there was no failure or permanent deformation of any part of the door system that would cause the test specimen to be inoperable. There was no permanent deformation which was in excess of 0.3% of its span.		
			Maximum deflection at first sash stile	0.1 mm	
			Maximum deflection at second sash stile	<0.1 mm	
			Maximum deflection at meeting stile of third sash	0.1 mm	
			Maximum deflection at meeting stile of fourth sash	0.1 mm	
Deglazing test	Load for vertical sash member: 320 N		Movement of vertical sash member: 10.5% Operation of test specimen was normal after testing. And there was no glazing breakage.		Pass
Panel members shall not move from their original position by more than 90% of the original glazing bite. The test specimen shall not be damaged in any way that would inhibit normal operation of the window or door. And there shall be no glazing breakage.					

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Appendix A: Sample Drawings

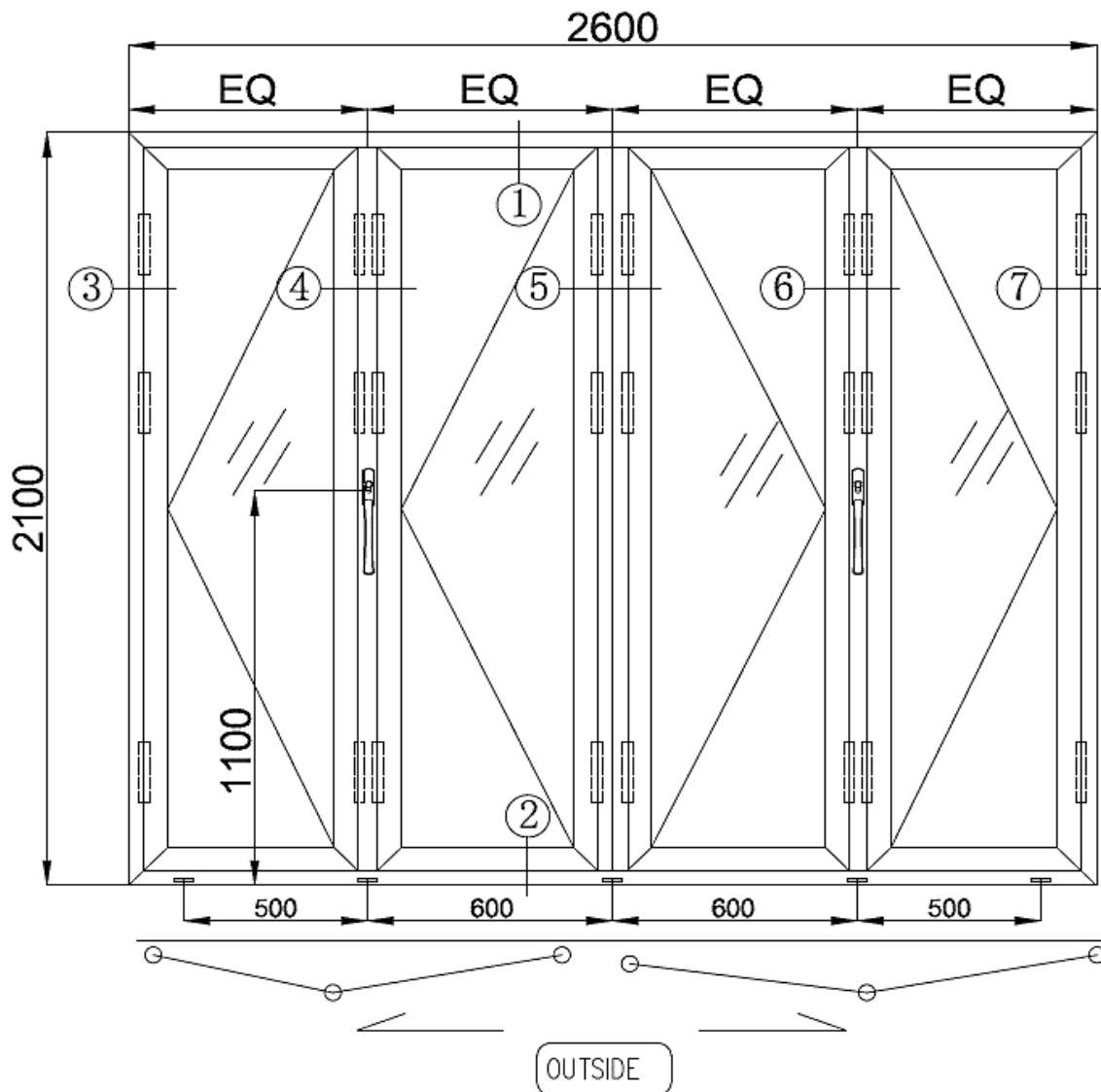


Fig.1 Drawing of Representative Sample

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Appendix B: Test Data

B.1 Air Leakage Resistance Test – Test method: ASTM E283/E283M-2019

Door area: 5.46 m² (58.77 ft²)

Table B.1 Test Data of Air Leakage Resistance Test

	Air Leakage in cfm/ft ²	Air Leakage in L/s·m ²
Infiltration rate (75 Pa)	0.006	0.03
Exfiltration rate (75 Pa)	0.008	0.04
Average air leakage rate (75 Pa)	0.007	0.04

The tested specimen met the requirements of Class CW-PG40 for Air Leakage Resistance Test as per AAMA/WDMA/CSA 101/I.S.2/A440-17.

检测合格

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Appendix B: Test Data

B.2 Water resistance test – Test method ASTM E547-2000(R2016)

No water penetration occurred at 290Pa by the method of cyclic static air pressure difference during and after test according to ASTM E547-2000(R2016).

The tested specimen met the requirements of Class CW-PG40 for Water Penetration Resistance Test as per AAMA/WDMA/CSA 101/I.S.2/A440-17.



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Appendix B: Test Data

B.3 Uniform Load Deflection Test – Test method ASTM E330/E330M-2014, Procedure A

Span length, L1 = 1960 mm (Point: #1-3 for First sash stile)
 Span length, L2 = 1960 mm (Point: #4-6 for Second sash stile)
 Span length, L3 = 1960 mm (Point: #7-9 for Meeting stile of second sash)
 Span length, L4 = 1960 mm (Point: #10-12 for Meeting stile of third sash)

Test Pressure (DP), P = 1920 Pa

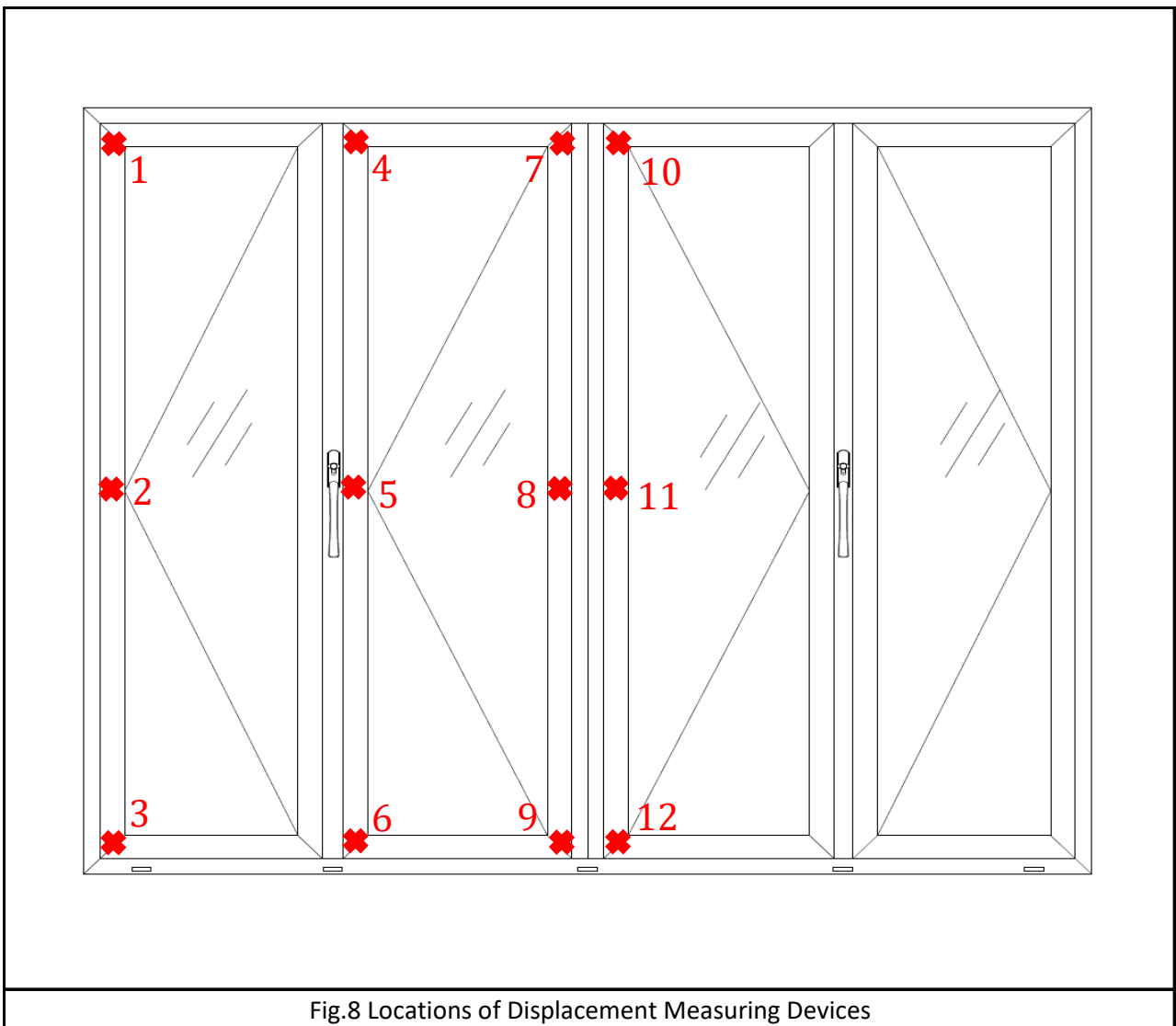


Fig.8 Locations of Displacement Measuring Devices

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B.3 Uniform Load Deflection Test – Test method ASTM E330/E330M-2014, Procedure A (Cont.)

Table B.2 Test Data of Uniform Load Deflection Test

Member (mm)		Test Pressure (Pa)	Displacement (mm)			Deflection
Item	Span Length		1	2	3	
First sash stile	1960	+P = +1920	0.5	1.1	0.2	0.8
		0	0.1	0.1	0.1	<0.1
		-P = -1920	0.7	1.4	0.4	0.9
		0	0.1	0.2	0.2	0.1
Member (mm)		Test Pressure (Pa)	Displacement (mm)			Deflection
Item	Span Length		4	5	6	
Second sash stile	1960	+P = +1920	3.1	5.9	2.0	3.4
		0	0.2	0.4	0.4	0.1
		-P = -1920	4.3	7.3	4.1	3.1
		0	0.6	0.7	0.7	0.1
Member (mm)		Test Pressure (Pa)	Displacement (mm)			Deflection
Item	Span Length		7	8	9	
Meeting stile of second sash	1960	+P = +1920	2.2	5.0	1.7	3.1
		0	0.2	0.2	0.2	<0.1
		-P = -1920	2.7	5.5	2.9	2.7
		0	0.4	0.4	0.4	<0.1
Member (mm)		Test Pressure (Pa)	Displacement (mm)			Deflection
Item	Span Length		10	11	12	
Meeting stile of third sash	1960	+P = +1920	2.2	5.2	1.8	3.2
		0	0.2	0.2	0.1	0.1
		-P = -1920	2.8	5.8	3.0	2.9
		0	0.3	0.3	0.4	0.1

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B.3 Uniform Load Deflection Test – Test method ASTM E330/E330M-2014, Procedure A (Cont.)

Table B.3 Test Data of Uniform Load Deflection Test for First Sash Stile

Test Pressure	Positive		Negative	
	Deflection	Perm. Set	Deflection	Perm. Set
Measurements, mm	0.8	<0.1	0.9	0.1
Deflection limit at design pressure, L1/175=11.2 mm				

Table B.4 Test Data of Uniform Load Deflection Test for Second Sash Stile

Test Pressure	Positive		Negative	
	Deflection	Perm. Set	Deflection	Perm. Set
Measurements, mm	3.4	0.1	3.1	0.1
Deflection limit at design pressure, L2/175=11.2 mm				

Table B.5 Test Data of Uniform Load Deflection Test for Meeting Stile of Second Sash

Test Pressure	Positive		Negative	
	Deflection	Perm. Set	Deflection	Perm. Set
Measurements, mm	3.1	<0.1	2.7	<0.1
Deflection limit at design pressure, L3/175=11.2 mm				

Table B.6 Test Data of Uniform Load Deflection Test for Meeting Stile of Third Sash

Test Pressure	Positive		Negative	
	Deflection	Perm. Set	Deflection	Perm. Set
Measurements, mm	3.2	0.1	2.9	0.1
Deflection limit at design pressure, L4/175=11.2 mm				

During each load, no main frame or sash member deflected more than L/175, where L is the length of the unsupported span. And no damage was found, the operation was normal after testing.

The tested specimen met the requirements for Class CW-PG40 for Uniform Load Deflection Test as per AAMA/WDMA/CSA 101/I.S.2/A440-17.

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Appendix B: Test Data

B.4 Uniform Load Structural Test – Test method ASTM E330/E330M-2014, Procedure A

Design Pressure, P = 1920 Pa ; Structural Pressure, P = 2880 Pa

Table B.7 Test Data of Uniform Load Structural Test

Member (mm)		Test Pressure (Pa)	Permanent deformation(mm)			Net permanent deformation,mm
Item	Span Length		1	2	3	
First sash stile	1960	+P = +2880	—	—	—	—
		0	0.2	0.2	0.2	<0.1
		-P = -2880	—	—	—	—
		0	0.1	0.2	0.1	0.1
Member (mm)		Test Pressure (Pa)	Permanent deformation(mm)			Net permanent deformation,mm
Item	Span Length		4	5	6	
Second sash stile	1960	+P = +2880	—	—	—	—
		0	0.4	0.5	0.6	<0.1
		-P = -2880	—	—	—	—
		0	0.8	0.9	1.0	<0.1
Member (mm)		Test Pressure (Pa)	Permanent deformation(mm)			Net permanent deformation,mm
Item	Span Length		7	8	9	
Meeting stile of second sash	1960	+P = +2880	—	—	—	—
		0	0.3	0.4	0.4	0.1
		-P = -2880	—	—	—	—
		0	0.7	0.7	0.8	0.1
Member (mm)		Test Pressure (Pa)	Permanent deformation(mm)			Net permanent deformation,mm
Item	Span Length		10	11	12	
Meeting stile of third sash	1960	+P = +2880	—	—	—	—
		0	0.4	0.4	0.5	0.1
		-P = -2880	—	—	—	—
		0	0.7	0.7	0.7	<0.1

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B.4 Uniform Load Structural Test – Test method ASTM E330/E330M-2014, Procedure A(Cont.)

Table B.8 Test Data of Uniform Load Structural Test for First Sash Stile

Test Pressure	Perm. Set	
	Positive	Negative
Measurements, mm	<0.1	0.1
Permanent deflection limit, L1*0.3%=5.88 mm		

Table B.9 Test Data of Uniform Load Structural Test for Second Sash Stile

Test Pressure	Perm. Set	
	Positive	Negative
Measurements, mm	<0.1	<0.1
Permanent deflection limit, L2*0.3%=5.88 mm		

Table B.10 Test Data of Uniform Load Structural Test for Meeting Stile of Second Sash

Test Pressure	Perm. Set	
	Positive	Negative
Measurements, mm	0.1	0.1
Permanent deflection limit, L3*0.3%=5.88 mm		

Table B.11 Test Data of Uniform Load Structural Test for Meeting Stile of Third Sash

Test Pressure	Perm. Set	
	Positive	Negative
Measurements, mm	0.1	<0.1
Permanent deflection limit, L4*0.3%=5.88 mm		

After the test loads were released, there was no failure or permanent deformation of any part of the door system that would cause the test specimen to be inoperable. There was no permanent deformation which was in excess of 0.3% of its span.

The tested specimen met the requirements of Class CW-PG40 for Uniform Load Structural Test as per AAMA/WDMA/CSA 101/I.S.2/A440-17.

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Appendix C: Sample Received Photo



REPORT AUTHORIZED

When signed with physical or electronic signature, the contents of this report have been prepared and approved per Intertek's quality process in accordance with ISO 17025.

Approved by:

Prepared by:

Ziqing Chen

Oliver Zhu

Name: Ziqing Chen
Title: Reviewer

Name: Oliver Zhu
Title: Project Engineer

Revision:

Revision No.	Date	Revision Reason	Revision Summary	Author	Reviewer
R0	/	/	Original Report Issue	/	/

End of Test Report